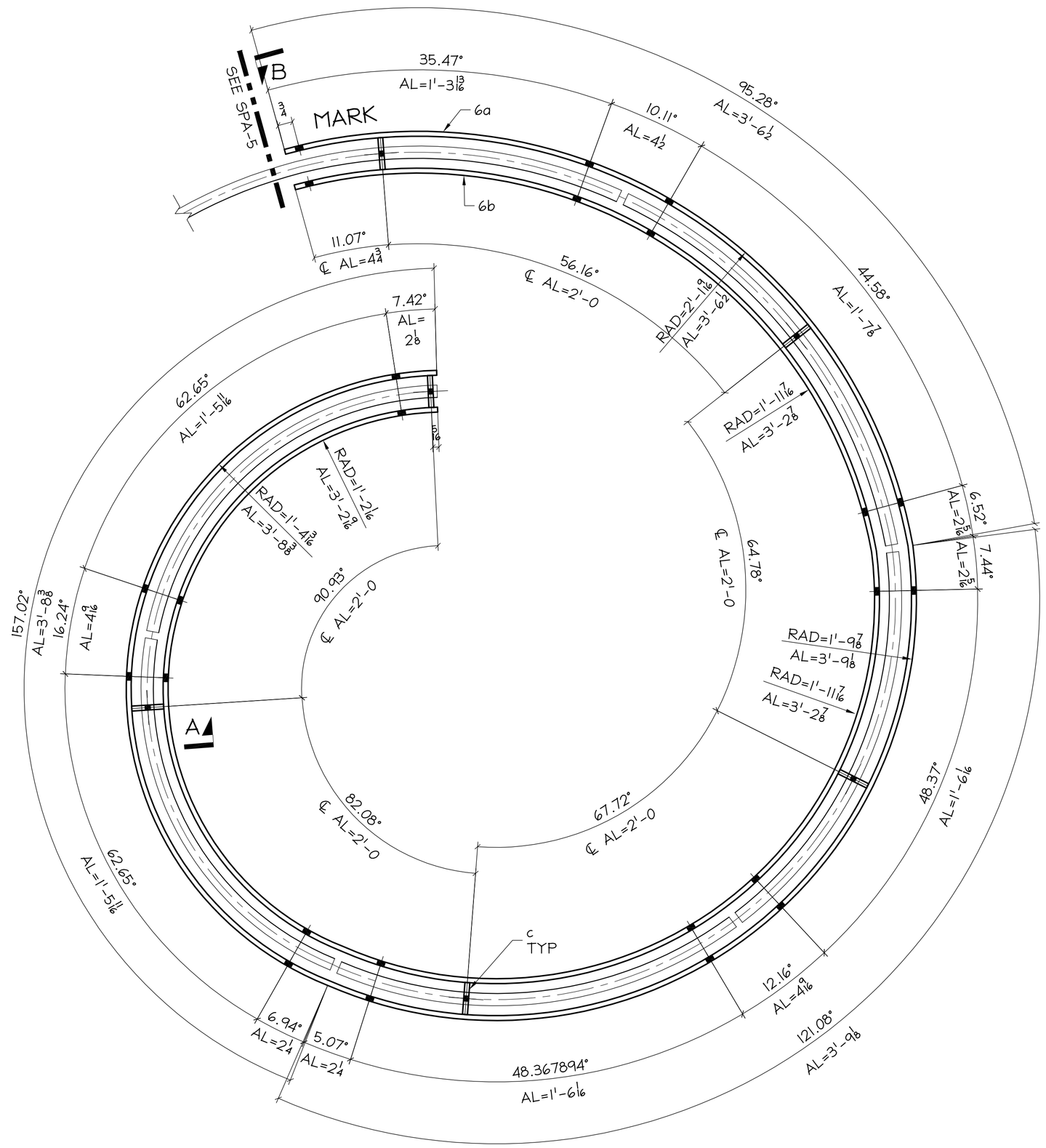
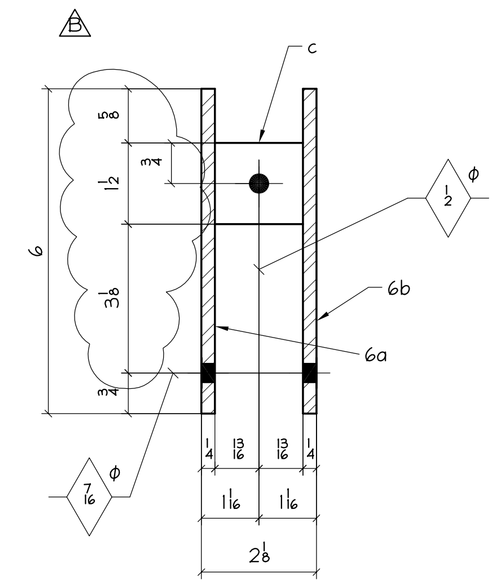
email: info@AngleDetailing.com



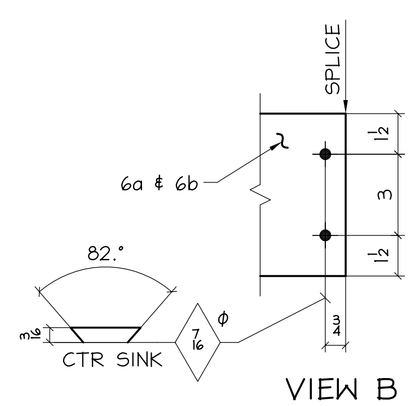
SPA-6 ~ FRAME ASSY ~ ONE REQ'D

GLASS SHOWN FOR INFORMATION ONLY



SECTION A

GLASS NOT SHOWN



VIEW B

BILL OF MATERIAL

NO. to SHIP	SHIP MARK	TOTAL No Pc	PC MARK	DESCRIPTION	LENGTH FT.	LENGTH IN.	REMARKS	ADV. BILL	WEIGHT UNIT	WEIGHT TOTAL
ONE SPA-6				FRAME ASSY						
		ONE	6a	PL 1/4 X 6	11	0	A36 - ROLLED			
		ONE	6b	PL 1/4 X 6	9	11 3/8	A36 - ROLLED			
		6	c	PL 1/4 X 1 1/2	0	1 5/8	A36			
		ONE	6d	PL 1/4 X 2 1/2	0	6	A36 - ROLLED			
		ONE	6f	PL 1/4 X 2 1/2	0	6	A36 - ROLLED			
				FIELD HARDWARE						
11	b1			5/16φ SS CAP SCREW	0	2 1/2	MC#92949A593			
11	b2			5/16φ SS ACORN NUT			MC#91855A370			
22	b3			5/16φ SS FLAT WASHER			MC#91950A030			
11	b4			5/8φ NYLON BUSHING			MC#6389K348			
4	b5			3/8φ SS MECH SCREW			MC#91771A619			
	b6			1/2" GASKET MATERIAL	21	0	LIN FT.			

FABRICATION NOTES:

HOLES UNO: 5/8φ

WELD:

REF DWG: DE-1A

MATERIAL UNO: LAMINATED GLASS

PAINT: Copper Penny - 818r8

NOTES:

VERIFICATION OF DIMENSIONS, DETAILS, AND ETC. ARE REQUESTED, WHERE INDICATED. IF EACH VERIFICATION IS NOT NOTED OTHERWISE, IT WILL BE ASSUMED TO BE CORRECT AS SHOWN.

REV	DATE	BY	DESCRIPTION	DWG STATUS	DATE
				FOR FABRICATION	
				FOR FABRICATION	
B	4/14/03	ADI	REVISED DIMS	FOR PURCHASING	
A	3/31/03	ADI	FOR APPROVAL	FOR APPROVAL	

MOODY GARDENS

ART GLASS RIBBON SCULPTURE

GALVESTON, TX

DESIGNER: Design Trends, Inc. — ADI / ANGLE DETAILING, INC.

CONT'R: Gilbane Building Co. — ADI JOB# 2003-265

SAVOY STUDIOS
611 N TILLAMOOK ST PORTLAND, OR 97227
Phone: 503.282.5095 FAX: 282.2183

DRAWN BY:	CHKD BY:	JOB NO.	DWG. NO.
KP	ADI	02-178	spa-6

C:\MOODY\SPA-6.DWG 7/8/03 2:22pm EUROPA melissa